Item ID: D3245-3 Accept Start Stop Start IIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII	Page 1
Start Date: 5/12/2011 Start Qty: 6.00 Cust Item ID: Required Date: 5/12/2011 Req'd Qty: 6.00 Customer:	
Reference: Approvals: Process Plan: Date: Tooling: Date: QC: Date: SPC (Y/N): Date: Stop	
Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID Description Run Hours Code Qty Qty Number Stamp Draw Nbr Revision Nbr	
D3245 Rev B	
The state of the s	
QC2- Inspect parts off machine FAI/FAIB O.00 Memo O.00 Quality Control	

120 QC

QC8- Inspect parts - second check

0.00 Sulco-1/2

Quality Control

Memo

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
--------------------	------	--------------	------	-----

W/O:									
DATE	STEP	PRO	CEDURE CHAI	lGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								i rod iiigi	
Part No	*	PAR #:	Fault Cate	jory:	_ NCR: Yes	No DQ	A:	Date:	
Resolution:									
NCR:			WORK ORDE	R NON-CONFORM	ANCE (NCF	₹)			
DATE	STEP	Description of NC	Description of NC Corrective Action Des				cation		Approval
	J.L.	Section A	Initial Chief Eng	Action Description Chief Eng	scription Sign & Date		ion C	Chief Eng	QC Inspector

140

Quality Control

QC5- Inspect part completeness to step on W/O

150

Identify as per dwg & Stock Location Small | 1000

Packaging

Memo

Memo

0.00

Packaging

Page 2

Insp.

Stamp

Dart Aerospace Ltd

W/O:		**************************************	W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHA	ANGE	E	Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			·····							
Part No	:	PAR #:	Fault Cate	egory:	NCR:	Yes	No DQ	A:	Date: _	
	R	esolution:	Disposition	on:	QA: N	/C Cld	sed:		Date: _	
NCR:			WORK ORE	ER NON-CONFORM	IANCE (NCR)			
DATE	STEP	Description of NC			Section B Verification				Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Sect	on C	Chief Eng	QC Inspector
						······································	-			

Work Order ID 69552

Thursday, May 12, 2011 7:09:45 AM

Item ID:

D3245-3

Accept

Setup Start



Revision ID:

Start Date:

Item Name:

Door

Start Qty: 6.00

Cust Item ID:

Customer:

Stop

Required Date: 5/12/2011

5/12/2011

Req'd Qty: 6.00

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Tooling:

Date:

Run

Start

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Stop

Sequence ID/

Work Center ID

160

Memo

QC21- Final Inspection - Work Order Release

0.00

0.00

Tool ID

Tool# Plan Code

Accept Qty

Reject Qty

Reject Insp. Stamp Number

Quality Control

pl 11-05-18

Dart Aerospace Ltd

	•									
W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PR	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								,	-	
Part No	:	PAR #:	Fault Cate	jory:	NCF	R: Yes I	No DQ	4 :	Date:	
	Re	solution:	Disposition	n:	QA:	N/C Clo	sed:		Date: _	
NCR:		_	WORK ORDI	R NON-CONFORM	IANCE	(NCR)			_
DATE OTED		Description of NC		ction B	Verification			Approval	Approval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	1	Sign & Date	Secti		Chief Eng	QC Inspector
								•		
			-	·						

Picklist Print

Thursday, May 12, 2011 7:09:42 AM

Work Order ID: 69552

Parent Item:

D3245-3

Parent Item Name: Door



Start Date: 5/12/2011

Required Date: 5/12/2011

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP A 104.07.07 | New issue [KJ/JLM]

IPP Rev:B Now on Waterjet 07-09-14 JLM Verified By:EC

IPP Rev:c ECN 1052 07-10-31 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S22GA		Purchased	No	and the second s		100	sf	79.0000	0.537	3.391579 181	1-5-12		

304/316 .032 Sheet

Location		Loc Qty	Loc Code		\sim
020		7	•		(18)
	109057	7			(
MAT020		72			
	117379	72		117374	

Dart Aerospace Ltd

W/O:	-		. V	ORK ORDER	CHANGES)				
DATE	STEP	PRO	CEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
									FTOG Migi	
									•	
							· · · · · · · · · · · · · · · · · · ·		****	
							-			
Part No	:	PAR #:	Fault Ca	tegory:		NCR: Yes	No DQ	A:	Date: _	
•	Re	esolution:	Disposit	ion:		QA: N/C CI	osed:		Date: _	
NCR:		· · · · · · · · · · · · · · · · · · ·	WORK OR	DER NON-CC	NFORMAN	CE (NCF	R)		-	
DATE	STEP	Description of NC	ion Section		Verifi	cation	Approval	Approval		
DATE	SIEF	Section A	Initial Chief Eng	Action D	escription f Eng	Sign 8 Date		ion C	Chief Eng	QC Inspector
									-	
			-							
			,							
						•				

		1.950
DART AEROSPACE LTD	Work Order:	Q los
Description: Door	Part Number:	D3245-3
Inspection Dwg: D3245 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

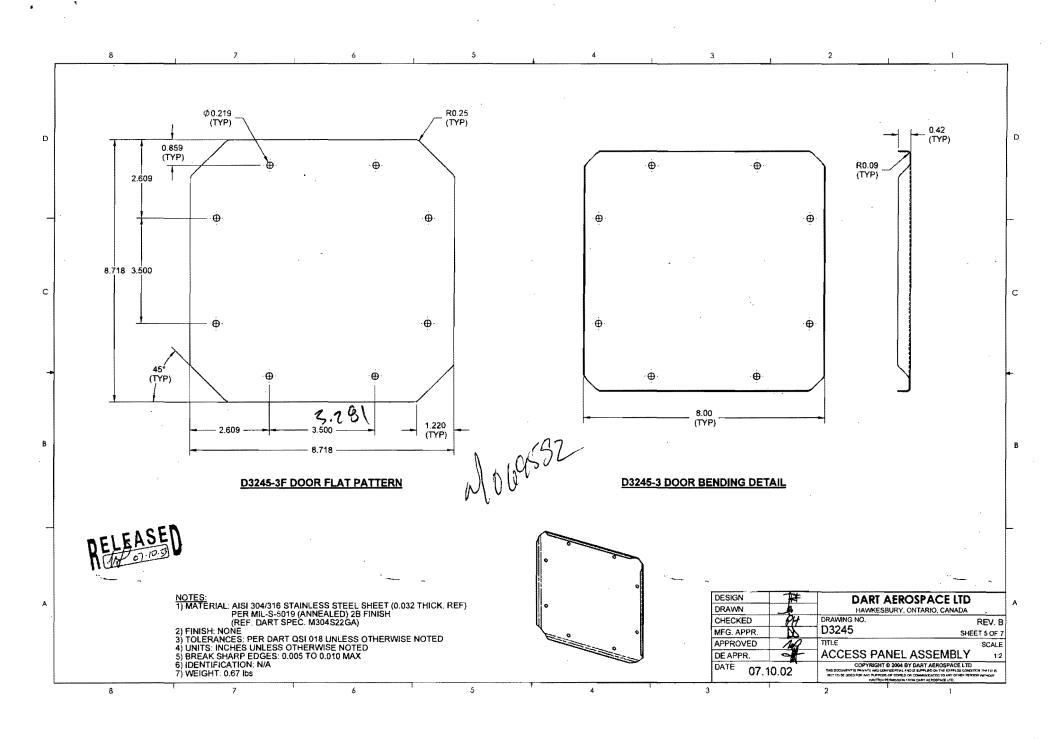
Prototype

X First Article

Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension	Tolerance	Dimension	Accept	Reject	Inspection	Comments
Ø0.219	+0.005/-0.001	81G,	کلا		VBOZ	
0.859	+/-0.010	,861	7		V	
2.609	+/-0.010	9.611	e		V	
3.500	+/-0.010	3,505	<u></u>		٧	
8.718	+/-0.010	8.726	*		ROBUS UZ	
2.609	+/-0.010	76,09	>		V	
3.500	+/-0.010	3502	>		V	,
8.718	+/-0.010	8.727	>=		P	
1.220	+/-0.010	1.336	L		٧	
0.032	+/-0.010	180,	<u>_</u>		V	(
						3'
						,
,						

				•				
Meas	ured by:	18	Audited b	y: \		Prototype App	oroval:	N/A
	Date:	11-5-12	Dat	e: (1/15-/)	\mathcal{I}		Date:	N/A
Rev	Date	Change					vised by	Approved
Α	08.09.04	New Issue			,	KJ/	DD A	132

1~



	•	
		·
•		
•		
• 1		